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Datasheet

RCP1850Q10

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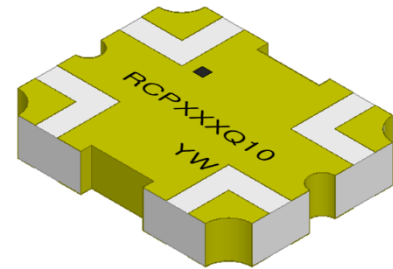
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10dB Directional Coupler with High-Power Capacity and Stable Performance based on RN2 LTCC Multilayer Technology

Model Name: *RCP1850Q10*

KEY FEATURES

- Excellent high-power capacity up to average 80 watts
- Excellent stable performance at different temperatures
- Low insertion loss based on a LTCC base ($\epsilon_r = 5.95$), high conductivity metal conductor (Ag), and gold (Au) plating
- Surface mount type
- RoHS compliance (Pb-Free)



APPLICATIONS

- Applications using GSM, UMTS, and LTE
- RF amplifiers
- Communications equipment

GENERAL DESCRIPTIONS

The RCP1850Q10 is a 10dB Directional coupler with high-power capacity and stable performance in different temperatures. The LTCC, high conductivity metal conductor (Ag), and gold (Au) plating enable the RCP1850Q10 to minimize insertion loss and improve durability for thermal stabilization and electricity.

The RCP1850Q10 is suited for applications using GSM, UMTS, LTE, communications equipment, requiring low insertion loss and high power.

The RCP1850Q10 supports up to average 80 watts. It is a SMD type product enabling Pb-Free solder and meets RoHS-6.

ELECTRICAL SPECIFICATIONS

Frequency (MHz)	Coupling (dB)	Insertion Loss Max.(dB)	Return Loss Min.(dB)
1700 - 2000	10.0 $\pm$ 1.0	0.2	20
Directivity Min.(dB)	Power Capacity Avg.(Watt)	Characteristic Imp (ohm)	Operating Temperature(°C)
20	80	50	-55 ~ 125

NOTE: These electrical specifications are measured by using a RN2 test board.
Specifications subject to change without notice.

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PORT CONFIGURATIONS

Figure 1 shows the locations of the RCP1850Q10 ports. The orientation marker is included to represent port 1.

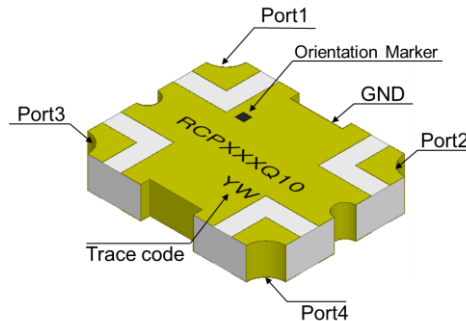


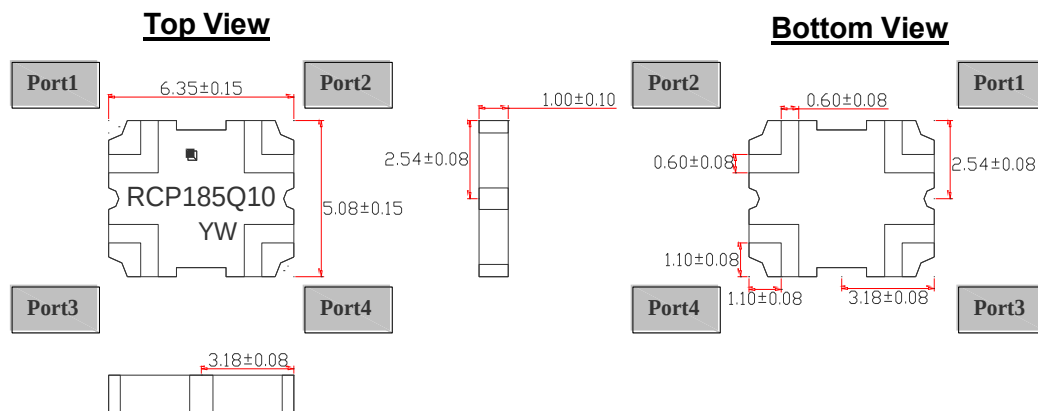
Figure 1. RCP1850Q10 (Top View)

Table 1 describes the RCP1850Q10 port configurations depending on how input signals are split. The Case 1, Case 2, Case 3, and Case 4 configurations mean that one input signal is split into two output signals. When port 1 is defined, the other ports are defined automatically.

Table 1. RCP1850Q10 Port Configurations

Configuration	Port 1	Port 2	Port 3	Port 4
Case 1.	Input	Output	Coupled	Isolated
Case 2.	Output	Input	Isolated	Coupled
Case 3.	Coupled	Isolated	Input	Output
Case 4.	Isolated	Coupled	Output	Input

MECHANICAL SPECIFICATIONS



- Unit: mm
- Weight: 0.14 grams
- Camber specifications: Less than 0.08 mm

POWER DERATING CURVE

Figure 2 shows the maximum allowable average power (Maximum input power, CW) of the RCP1850Q10 depending on base PCB temperature changes. The maximum allowable average power of the RCP1850Q10 is limited by the following power derating curve.

The RCP1850Q10 factors that determine the power derating curve are as follows:

- Internal circuit
- Thickness
- Thermal conductivity of materials
- Insertion loss
- Operating temperature
- Mounting interface temperature between the RCP1850Q10 and the base PCB

The maximum operating temperature of the RCP1850Q10 is 125 °C. Therefore, when the base PCB temperature is over 125 °C, the RCP1850Q10 operates stably by decreasing its durable average input power. When the base PCB temperature reaches 200 °C, the maximum allowable average power decreases to 0 watt.

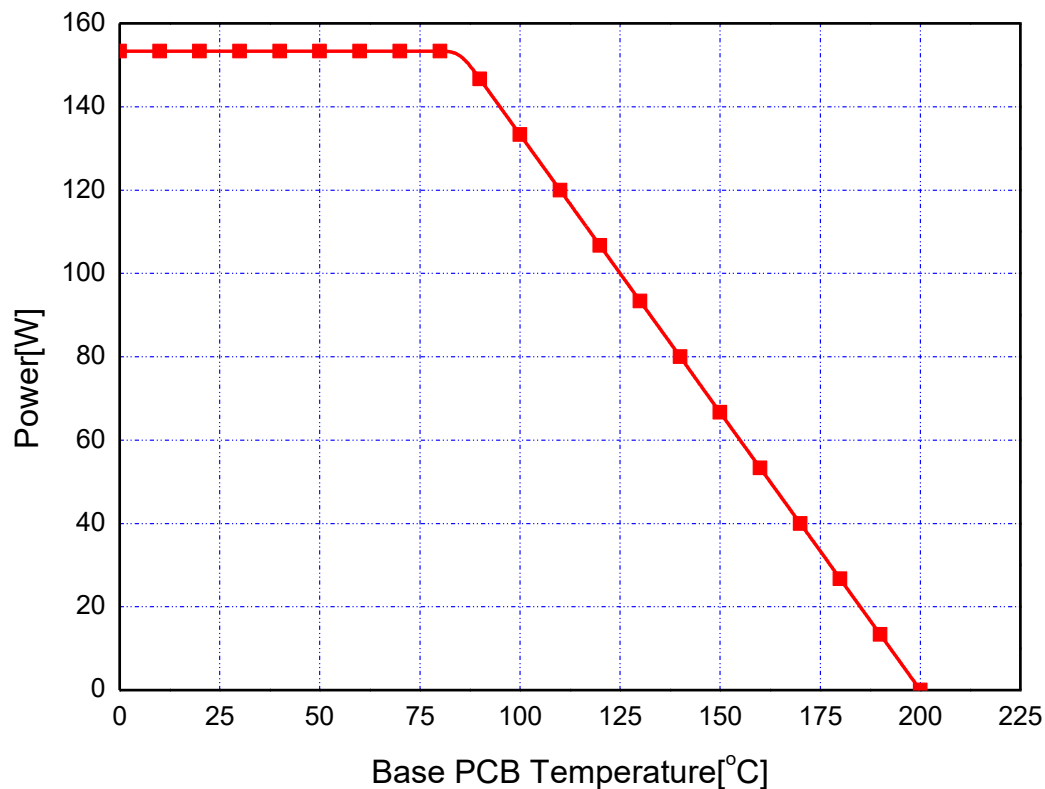


Figure 2. Power Derating Curve

RF PERFORMANCE CURVES: Return Loss (-55 °C, 25 °C, and 125 °C)

Figure 3 shows the test plots of the return loss for the RCP1850Q10. There are few variations for the specified frequencies and temperatures.

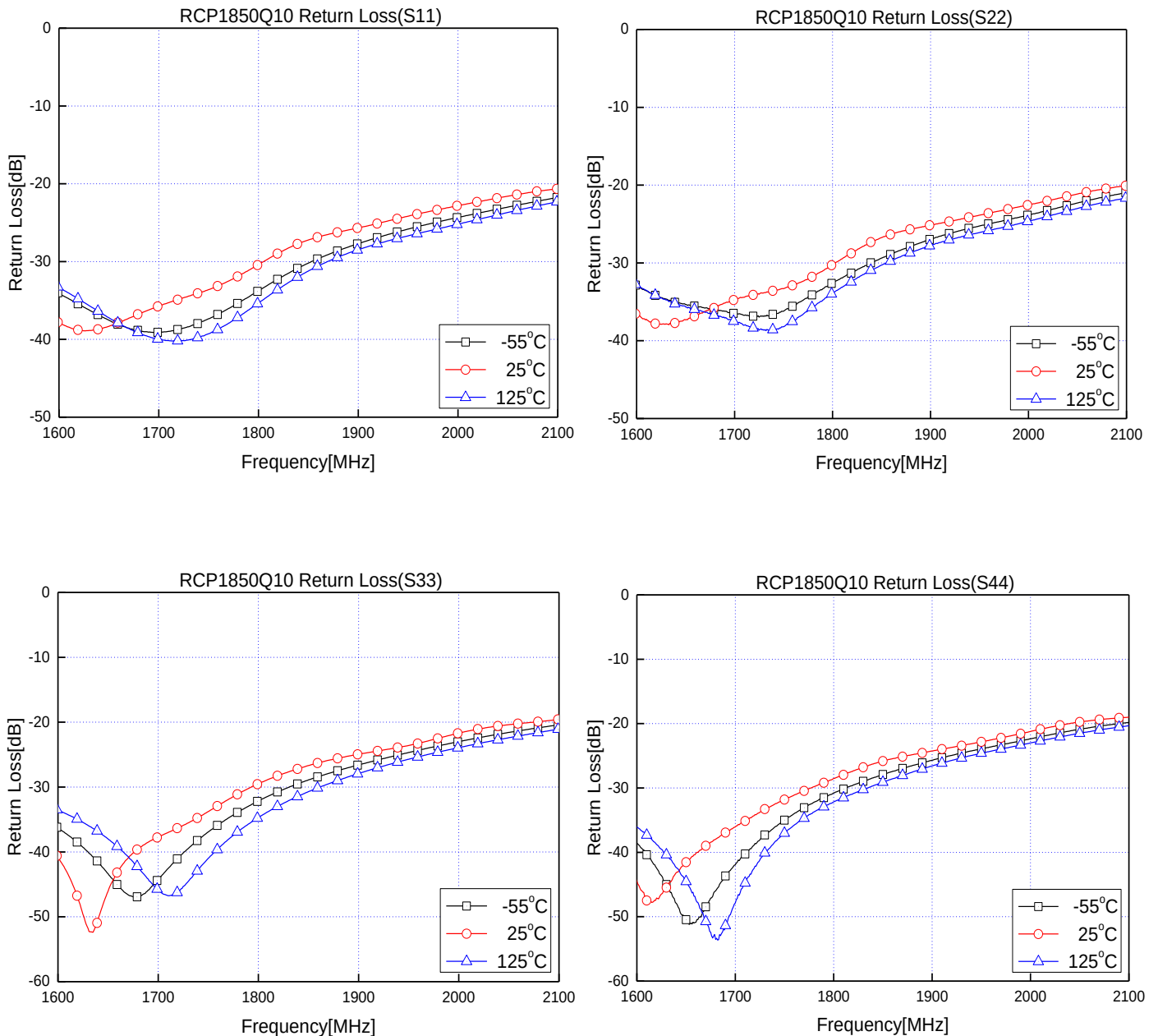


Figure 3. Test Plots of Return Loss (-55 °C, 25 °C, and 125 °C)

RF PERFORMANCE CURVES: Coupling, Transmission, Insertion Loss and Directivity (-55 °C, 25 °C, and 125 °C)

Figure 4 shows the test plots of the coupling, transmission loss, insertion loss, and directivity for the RCP1850Q10. There are few variations for the specified frequencies and temperatures. These test plots result from the Case 1 configuration in 'Table 1. RCP1850Q10 Port Configurations'. See [PORT CONFIGURATIONS](#) for more details.

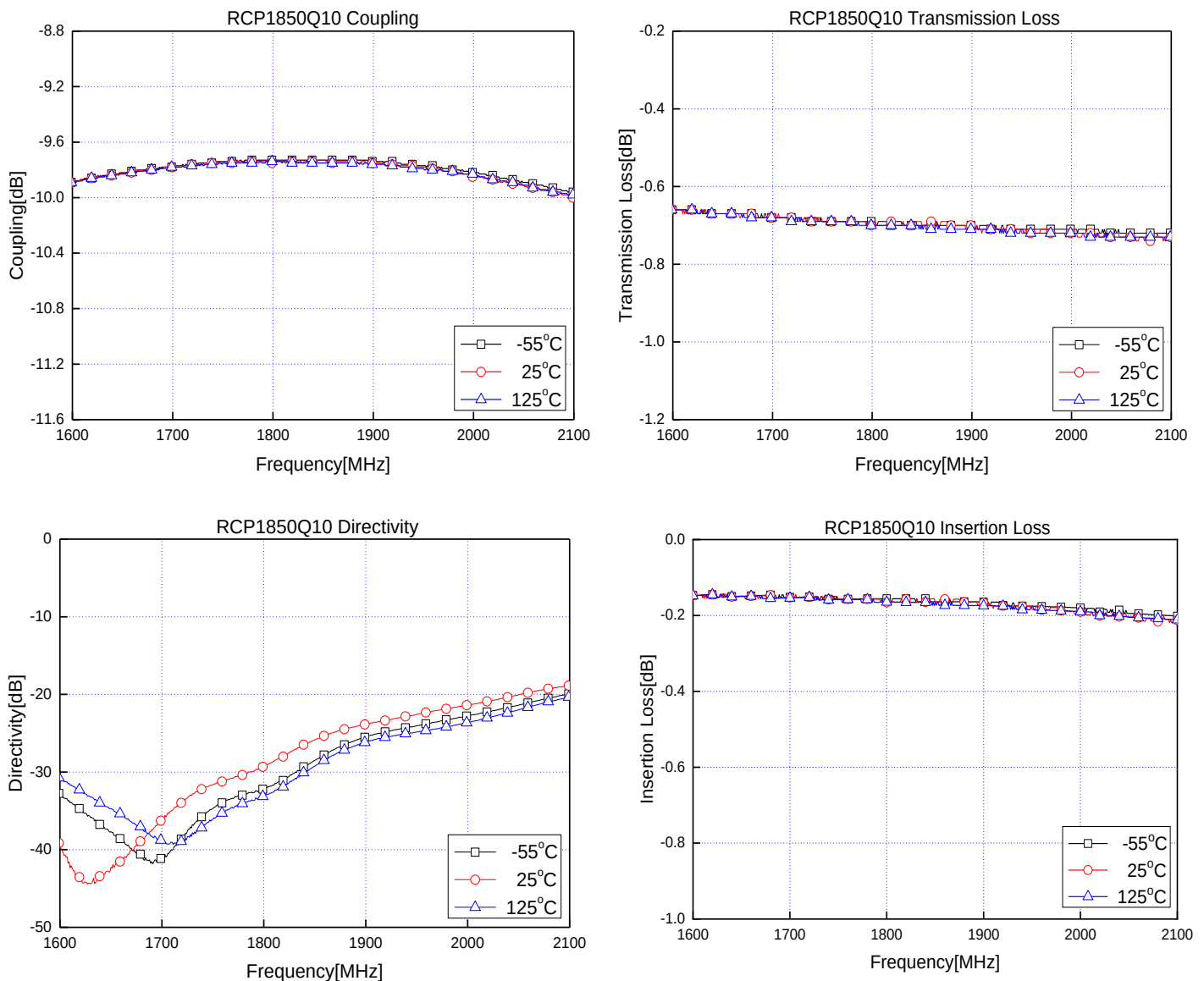


Figure 4. Test Plots of Coupling, Transmission Loss, Insertion Loss, and Directivity (-55 °C, 25 °C, and 125 °C)

RF TEST METHODS

This section describes how to test the RCP1850Q10 RF performance. To ensure s-parameters reliability, we follow our internal test procedures by using the RN2 bare test board, RN2 test board, Vector network analyzer, and test fixture. In addition, we use the Automatic Port Extensions (APE) function of the Vector network analyzer to obtain accurate s-parameters.

Check the following sections for more details:

- RF TEST PROCEDURES
- RN2 TEST BOARD LAYOUT
- AUTOMATIC PORT EXTENSIONS (APE) FUNCTION

RF TEST PROCEDURES

To test the RCP1850Q10 RF performance, we perform the following steps:

1. Preparing the Test Equipment
2. Performing the Automatic Port Extensions (APE) Function of the Vector Network Analyzer
3. Measuring the S-parameters (Coupling, Transmission Loss, Isolation, and Return Loss)
4. Obtaining the Characteristic Parameters (Coupling, Isolation, Insertion Loss, Return Loss, and Directivity)

STEP 1: Preparing the Test Equipment

The following test equipment is prepared to test the RCP1850Q10 RF performance.

- RN2 bare test board
- RN2 test board
- Vector network analyzer
- Test fixture

NOTE: See '[RN2 TEST BOARD LAYOUT](#)' for the RN2 test board details.

STEP 2: Performing the Automatic Port Extensions (APE) Function of the Vector Network Analyzer

The APE function is used with the RN2 bare test board to correctly check the RCP1850Q10 RF performance. This reduces or eliminates both electrical delay and insertion loss of the test fixture.

The detailed steps are as follows:

1. Place the RN2 bare test board on the test fixture.
2. Click the **Cal** button of the Vector network analyzer to calibrate it.
3. Connect the four ports of the test fixture into the four ports of the Vector network analyzer.
4. Click the **Port Extensions** button of the Vector network analyzer to measure the data of the RN2 bare test board.

NOTE: See '[AUTOMATIC PORT EXTENSIONS FUNCTION](#)' for more details.

STEP 3: Measuring the S-parameters (Coupling, Transmission Loss, Isolation, and Return Loss)

After performing the APE function, the RCP1850Q10 s-parameters are measured through the following steps:

1. Place the RN2 test board on the test fixture.
2. Apply pressure to the test fixture using a pneumatic piston.
3. Connect the four ports of the test fixture into the four ports of the Vector network analyzer.
4. Set port1 as Case 1 configuration in 'Table 1. RCP1850Q10 Port Configurations'.
5. Calibrate the Vector network analyzer.
6. Measure the coupling value from port 1 to port 3 (S31).
7. Measure the transmission loss value from port 1 to port 2 (S21).
8. Measure the isolation value from port 1 to port 4 (S41).
9. Measure the return loss value from port 1 to port 1, port 2 to port 2, port 3 to port 3, and port 4 to port 4 respectively (S11, S22, S33, and S44).

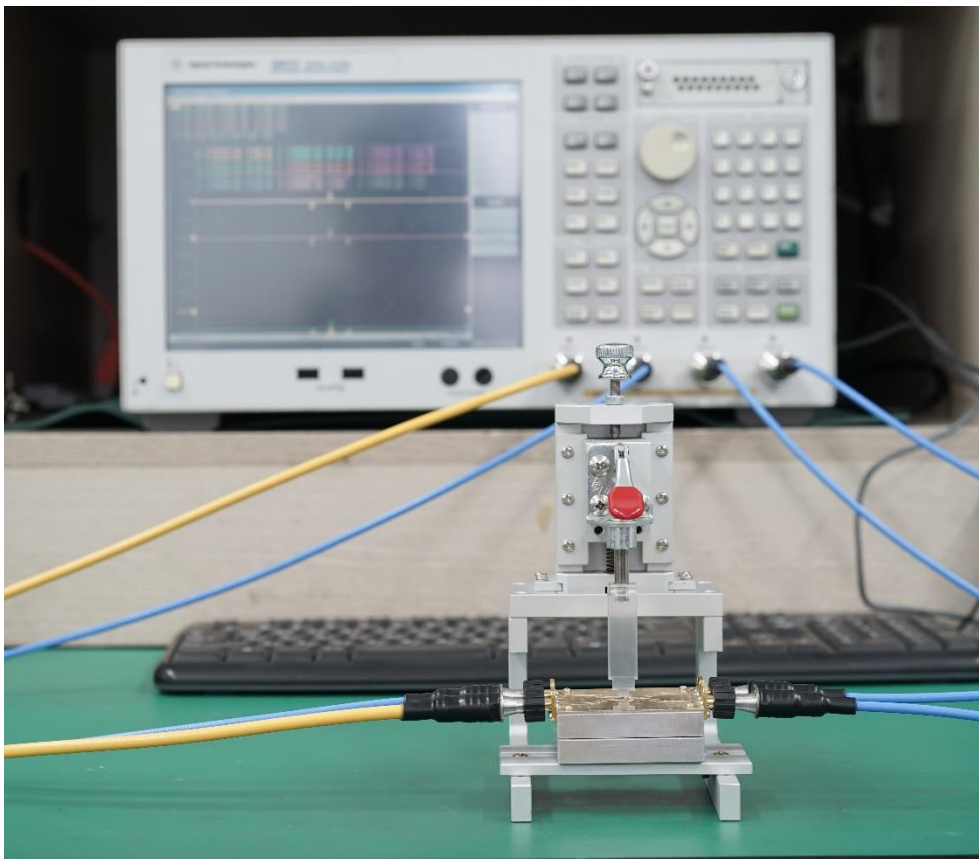


Figure 5. Test Setting to Measure the RCP1850Q10 S-parameters

STEP 4: Obtaining the Characteristic Parameters (Coupling, Isolation, Insertion Loss, Return Loss, and Directivity)

The s-parameters are calculated by using the formula in **Table 2** to obtain the characteristic parameters, such as coupling, isolation, insertion loss, return loss, and directivity.

Table 2. Mathematical Formula for the RCP1850Q10 Parameters

Parameter	S-Parameter	Power Method
Coupling	S31	$10 \cdot \log\left(\frac{P_{cou}}{P_{in}}\right)$
Transmission Loss	S21	$10 \cdot \log\left(\frac{P_{out}}{P_{in}}\right)$
Isolation	S41	$10 \cdot \log\left(\frac{P_{iso}}{P_{in}}\right)$
Insertion Loss	-	$10 \cdot \log\left(\frac{P_{in}}{P_{cou} + P_{out}}\right)$
Return Loss	S11 S22 S33 S44	$10 \cdot \log\left(\frac{P_{in}}{P_{back}}\right)$
Directivity (dB)	S41-S31	$10 \cdot \log\left(\frac{P_{cou}}{P_{iso}}\right)$

NOTE

- P_{in} : Power of Input Port
- P_{out} : Power of Output Port
- P_{cou} : Power of Coupling Port
- P_{iso} : Power of Isolated Port
- P_{back} : Return Power of Input Port

RN2 TEST BOARD LAYOUT

Figure 6 shows the RN2 test board layout used for testing the RCP1850Q10 RF performance. The RN2 test board is based on the Taconic RF35 board with the dielectric constant of 3.5, board thickness of 0.8 mm, and copper of 1 Oz.

We recommend that you use the same material and design layout, as shown in **Figure 6**, to meet the specifications in this datasheet. However, if you use different materials, you must follow the basic guidelines. See [‘RECOMMENDED PCB LAYOUT AND SOLDER MASK PATTERN’](#) for more details.

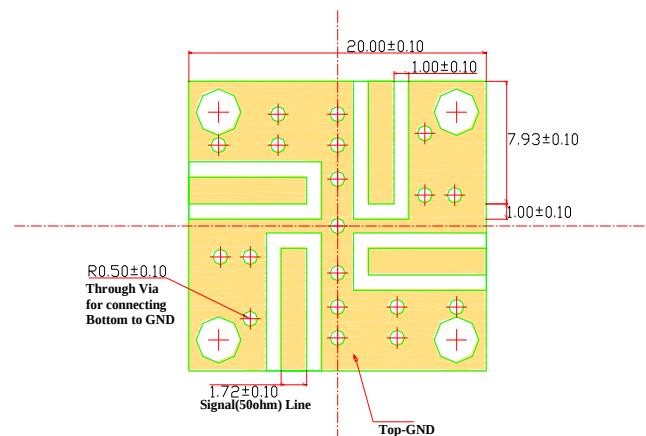


Figure 6. RN2 Test Board Layout

AUTOMATIC PORT EXTENSIONS (APE) FUNCTION

To accurately measure the RCP1850Q10 s-parameters, we use the Automatic Port Extensions (APE) function of the Vector network analyzer. The APE function is used for reducing or eliminating both electrical delay and insertion loss of test fixtures. It provides a convenient, automated way to calculate the insertion loss and electrical delay terms by a simple measurement of an open or short circuit, which is easy to do in test fixtures.

We consider the transmission lines of the RN2 bare test board as extensions of the coaxial test cables that are between the Vector network analyzer and the RCP1850Q10. With the APE function, we extend the coaxial test ports so that our calibration plane is right at the terminals of the RCP1850Q10, and not at the connectors of the RN2 bare test board.

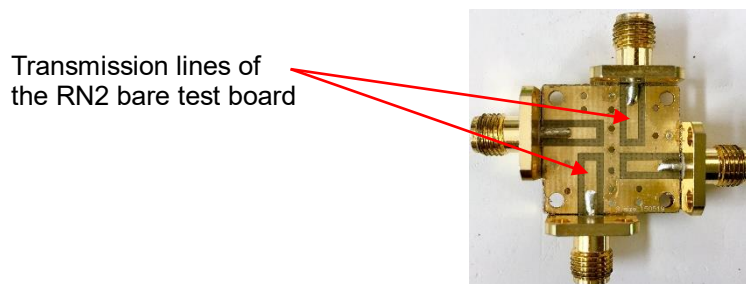


Figure 7. Performing the APE Function Test

RECOMMENDED PCB LAYOUT AND SOLDER MASK PATTERN

Figure 8 shows the recommended PCB layout and solder mask pattern to meet the specifications in this datasheet. When you use different materials other than the RN2 test board, you must follow the basic guidelines at minimum.

Basic Guidelines

- Place GND more than 30% of the RCP1850Q10 GND dimension regardless of a via size.
- Appropriately increase via sizes and numbers to allow low impedance ground connection and good thermal conductivity.
- Align the RCP1850Q10 ground plane with the solder to have good connection to ground.
- Fill the via holes under the RCP1850Q10 with the solder for thermal emission.

NOTE: Contact the RN2 Technologies sales team for more detailed PCB layout and solder mask pattern information.

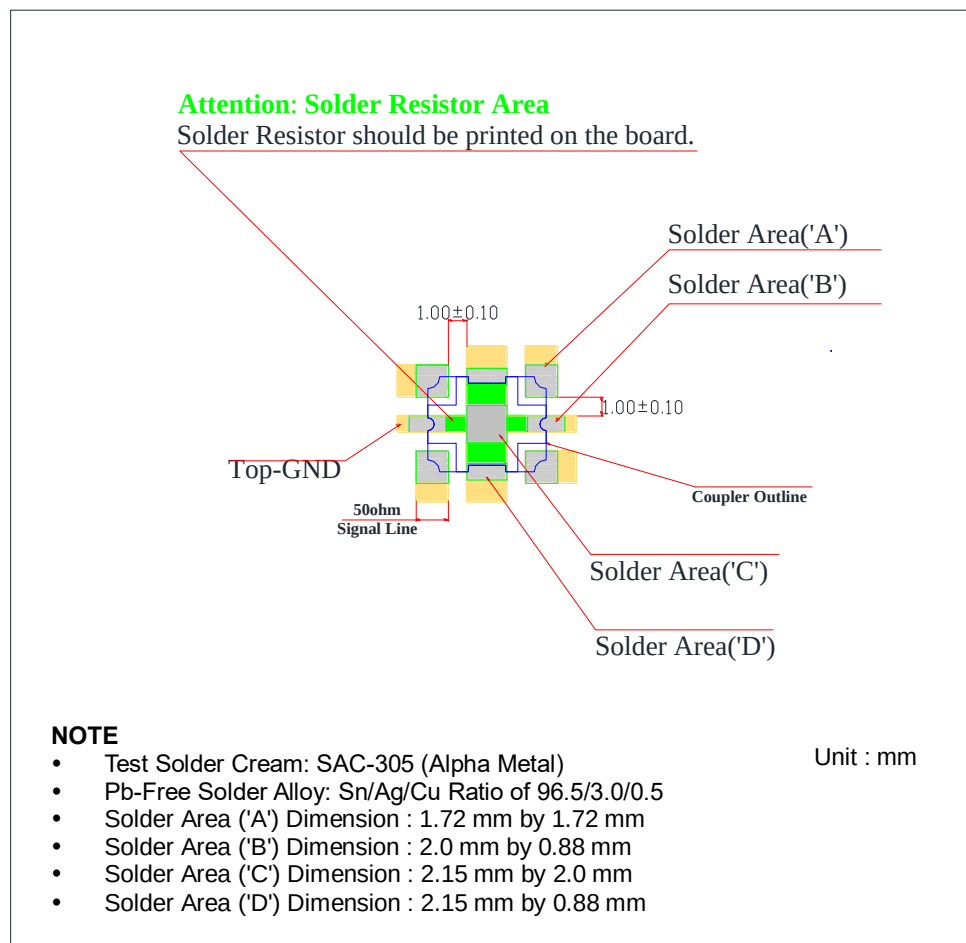


Figure 8. Recommended PCB Layout and Solder Mask Pattern

SOLDERING PROCESS

The RCP1850Q10 soldering steps are as follows:

1. Cleaning the PCB
2. Applying solder paste to the PCB
3. Placing the RCP1850Q10 on the PCB
4. Reflowing the RCP1850Q10 to the PCB
5. Cleaning and inspecting the soldered PCB with the RCP1850Q10

STEP 1: Cleaning the PCB

Carefully clean the PCB surface where the RCP1850Q10 is soldered.

Particles must not be placed on the PCB surface where the RCP1850Q10 is soldered.

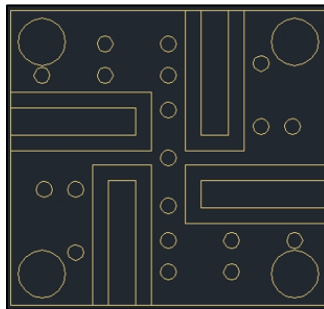


Figure 9. Cleaning the PCB Surface Where the RCP1850Q10 is Soldered

STEP 2: Applying the Solder Paste to the PCB

Apply the solder paste to the 9 points on the PCB surface.

It enables good thermal conductivity because the RCP1850Q10 is firmly attached to the PCB surface without air.

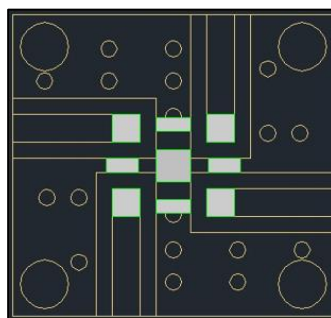


Figure 10. Applying the Solder Paste to the 9 Points on the PCB Surface

STEP 3: Placing the RCP1850Q10 on the PCB

Correctly place the RCP1850Q10 on the 9 points of the PCB surface.

Applying the solder paste to the 9 points helps you firmly attach the RCP1850Q10 to the PCB surface.

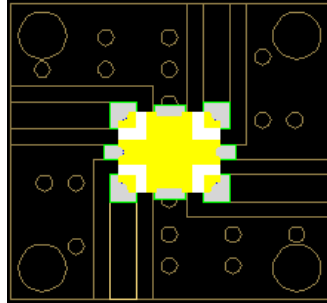


Figure 11. Placing the RCP1850Q10 on the 9 Points of the PCB Surface

STEP 4: Reflowing the RCP1850Q10 to the PCB

We recommend both manual soldering and PCB surface pre-heating methods when reflowing the RCP1850Q10 to the PCB surface. Be careful NOT to touch the iron tip to the RCP1850Q10 when you use the manual soldering method.

See ['REFLOW PROFILE'](#) for more details.

REFLOW PROFILE

Figure 12 shows the thermal reflow profile of the SAC-305 (Alpha metal), which is a test solder cream we used.

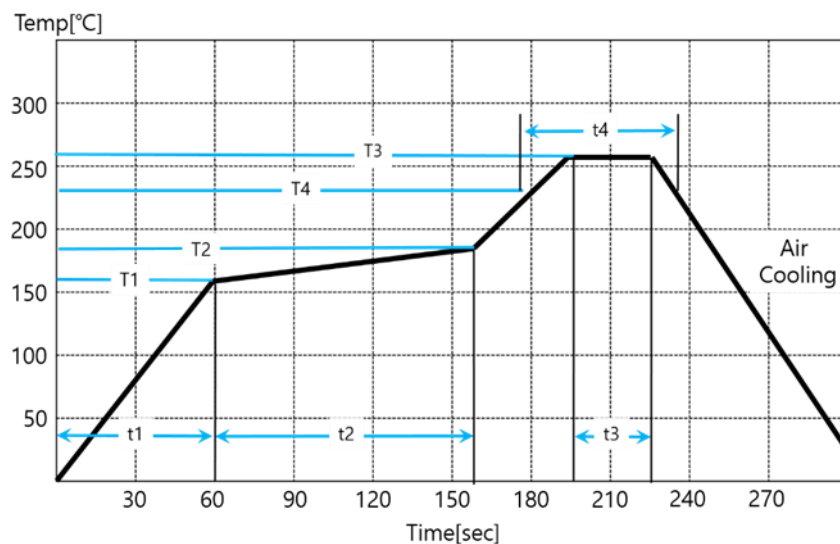
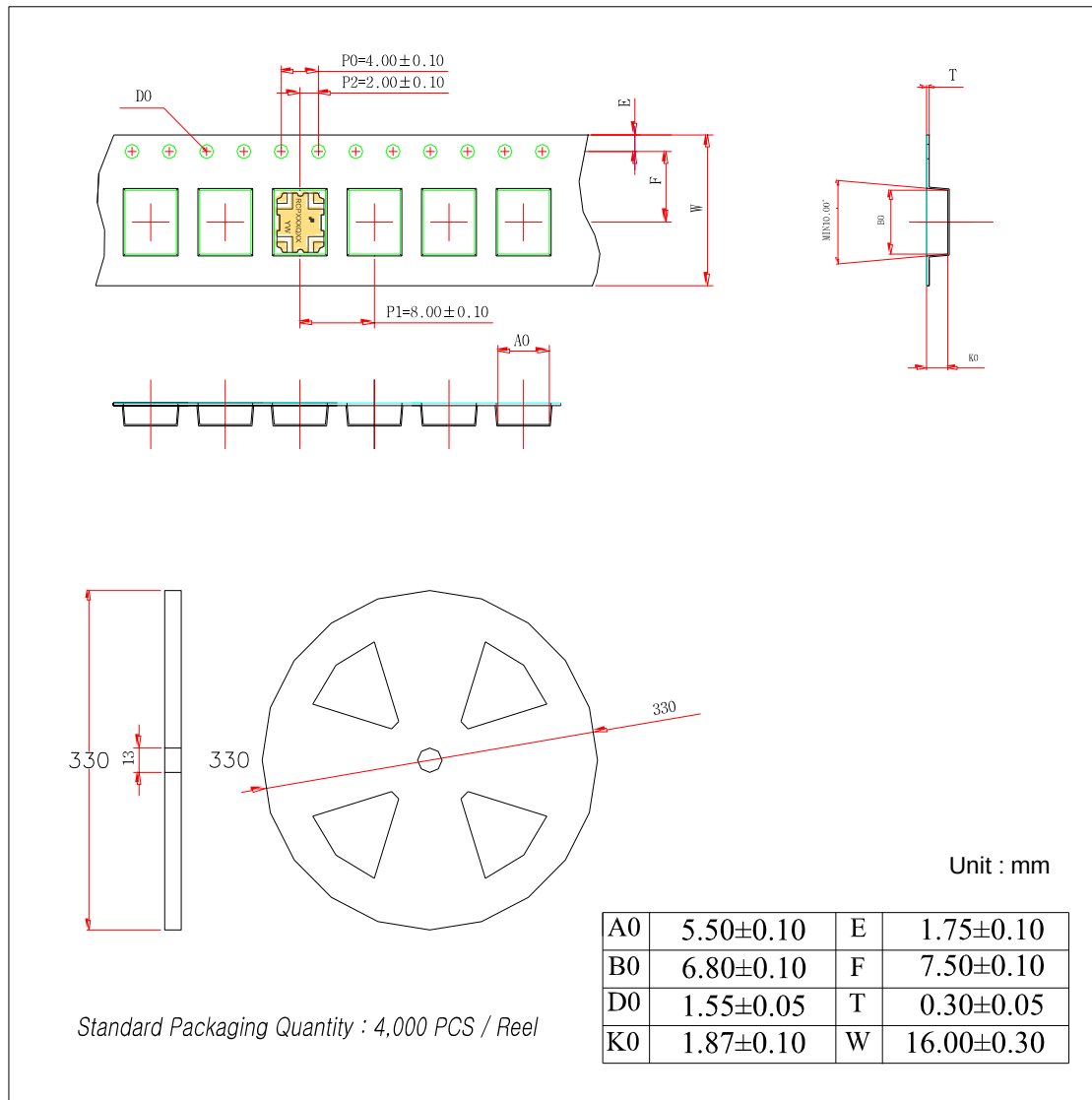


Figure 12. Thermal Reflow Profile

	Ramp Up	Pre-Heating	Peak	Soaking
Temperature(°C)	T1:160±5	T2:180±5	T3:260±5	T4:230±5
Time(sec)	t1:60±5	t2:100±15	t3:30±5	t4:60±10

PACKAGING AND ORDERING INFORMATION



CAUTION

PLEASE READ THIS NOTICE BEFORE USING OUR LTCC COUPLERS.

I. Be careful when transporting

- Ensure proper transportation as excessive stress or shock may damage LTCC couplers due to the nature of ceramics structure.
- LTCC couplers cracked or damaged on terminals may have their property changed.

II. Be careful during storage

- Store LTCC couplers less than temperature +30°C.
- Keep the humidity at 45% to 75% around LTCC couplers.
- Prevent corrosive gas (Cl_2 , NH_3 , SO_x , NO_x , etc.) from contacting LTCC couplers.
- It is recommended to use LTCC couplers within 6 months of receipt. If the period exceeds 6 months, solderability may need to be verified.

III. Be careful when soldering

- Solder all the ground terminals, IN and OUT pad of LTCC couplers on the ground plane of the PCB.
- LTCC couplers may be cracked or broken by uneven forces from a claw or suction device.
- Mechanical stress by any other devices may damage LTCC couplers when positioning them on PCB.
- Do not use dropped LTCC couplers.
- Ensure that any soldering is carried out by the condition of specification sheet.
- Do not re-use LTCC couplers which are de-soldered from PCB.

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