

Features

- Miniature Thermal Cutoff (TCO) device
- Surface mount, small body size
- Overtemperature and overcurrent protection
- Controls abnormal, excessive current virtually instantaneously, up to rated limits
- Wide range of temperature options
- High corrosion resistance
- AEC-Q200 compliant***
- Automotive grade

SD Series Breaker (Surface Mount Thermal Cutoff Device)

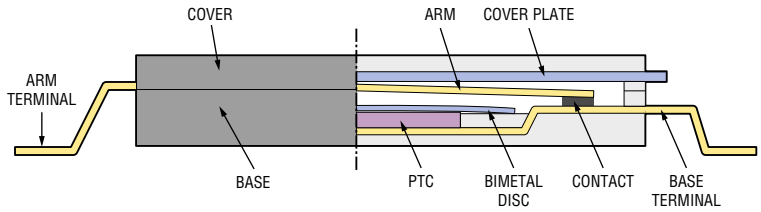
Ratings

Specification	SDxxABB	SDxxWBB
Trip Temperature[1]	+55 to +150 °C ± 5 °C	
Reset Temperature[1]	20 °C or 40 °C min.	20 °C or 40 °C min.
Contact Rating	DC14 V / 8 A, 10,000 cycles	
Breaking Current	DC14 V / 35 A, 100 cycles	DC14 V / 8 A, 10,000 cycles
Max. Voltage	DC28 V / 8 A, 100 cycles	DC14 V / 8 A, 10,000 cycles
Min. Holding Voltage	8 V @ 25 °C for 1 minute	N/A
Max. Leak Current	300 mA max. @ 25 °C	N/A
Resistance	4 milliohms max.	

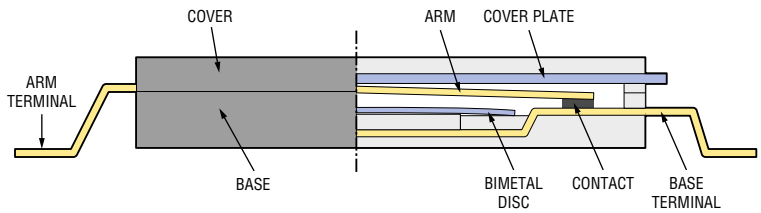
The setting of the trip temperature and the reset temperature can be adjusted upon request.
Note 1: See Temperature Options Chart

Product Structure

A-type



W-type



Additional Information

Click these links for more information:

PRODUCT | TECHNICAL LIBRARY | INVENTORY | SAMPLES | CONTACT

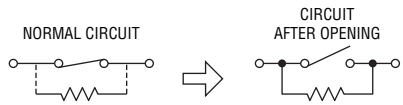
How to Order

SD 90 A B B

- Series Designator
- Trip Temperature (±5 °C) (See Temperature Options Chart)
- Function
  - A = Self-hold
  - W = No Self-hold
- Reset Temperature
  - B = 20 °C or 40 °C min. (See Temperature Options Chart)
- Special Specification Code
  - Resin Type, Mfg. Internal Code, Design Mark, etc.

Circuit Diagram

A-type



W-type



Agency Recognition

Description	
UL, cUL	Models SD55ABB to SD90ABB only: File Number: E215638 *(UL 60730)*

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Mexico: Tel: +52 614 478 0400 • Email: mexicus@bourns.com
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CALIFORNIA WARNING: Can expose you to lead, a carcinogen and reproductive toxicant. See www.P65Warnings.ca.gov

*RoHS Directive 2015/863, Mar 31, 2015 and Annex.
**Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.
***Meets Bourns internal AEC-Q200 equivalent test plan.

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SD Series Breaker (Surface Mount Thermal Cutoff Device)

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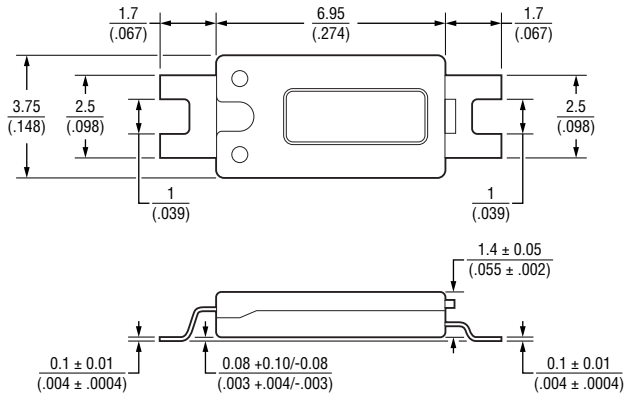
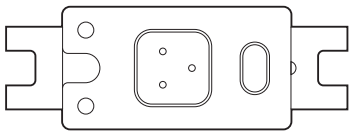
Product Dimensions

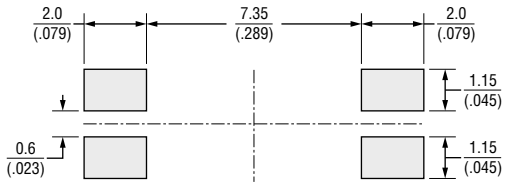




DIMENSIONS: MM / (INCHES)

GENERAL TOLERANCE: ±0.1 / (±.004)

Recommended Land Pattern



Recommended Mask Thickness: 0.12 mm / (.005 in.)

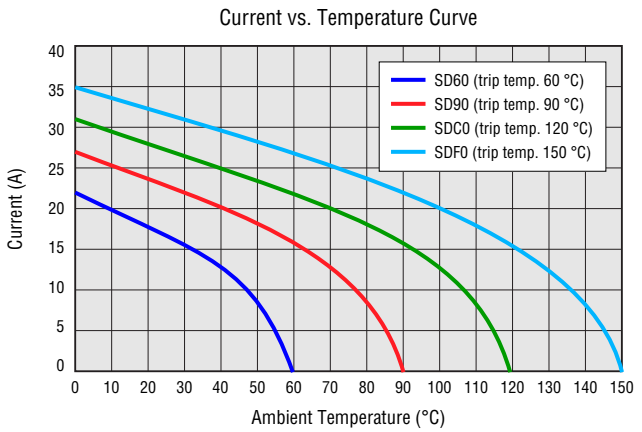
Recommended Solder Particle Size: 30 µm

DIMENSIONS: MM / (INCHES)

Mounting Cautions

In order to protect the housing and mechanical parts inside from deformation, prevent excessive load at the time of part absorption / part deployment and mounting. Any shock to the product by the nozzle during the mounting procedure may have a negative impact on the function of the breaker.

Typical Performance



The above curves were derived from placing non-PCB mounted test samples in an oven at 25 °C, 40 °C, 60 °C, and 70 °C, increasing current flow through the sample at a rate of 0.1 A/minute and recording the current value when the sample trips. The current carrying performance is influenced by the PCB design due to copper resistance; users should verify actual device performance in their specific applications.

Application Temperature Range

.....-40 to +125 °C

Temperature Options Chart

Bourns Part Number	Trip Temperature (°C)	Reset Temperature Min. (°C)
SD55xBB	55	20
SD60xBB	60	
SD65xBB	65	
SD70xBB	70	
SD72xBB	72	40
SD75xBB	75	
SD77xBB	77	
SD80xBB	80	
SD82xBB	82	
SD85xBB	85	
SD90xBB	90	
SD95xBB	95	
SDA0xBB	100	
SDA5xBB	105	
SDB0xBB	110	
SDB5xBB	115	
SDC0xBB	120	
SDC5xBB	125	
SDD0xBB	130	
SDD5xBB	135	
SDE0xBB	140	
SDE5xBB	145	
SDF0xBB	150	

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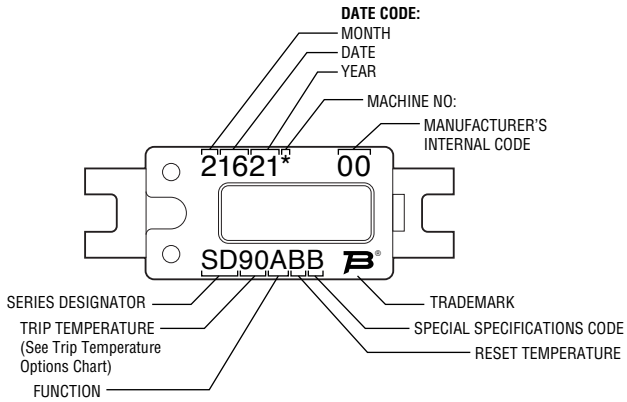
Typical Part Marking



Surface Mount Recommendations

The Model SD Series breaker is designed for reflow and hand soldering. It is not designed or warranted for flow soldering. The following conditions must be adhered to:

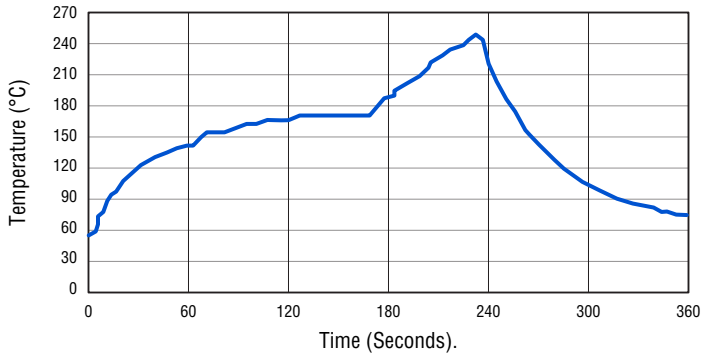
Reflow Soldering:
The recommended reflow soldering conditions are as follows:

150 ~ 180 °C ..... 100 ~ 150 seconds
≤ 220 °C..... 20 ~ 40 seconds
235 ~ 245 °C ..... 5 ~ 10 seconds

Process breaker in a reflow furnace using the profile shown above three times, followed by positioning the breaker in ambient temperature of +25 °C for 8 hours.

Hand Soldering:
Place a solder iron on each of the terminal ends for 5 seconds at +350 °C, followed by positioning the breaker in ambient temperature of +25 °C for 8 hours.

Recommended Reflow Profile



Do not expose the breaker to temperatures exceeding +260 °C.

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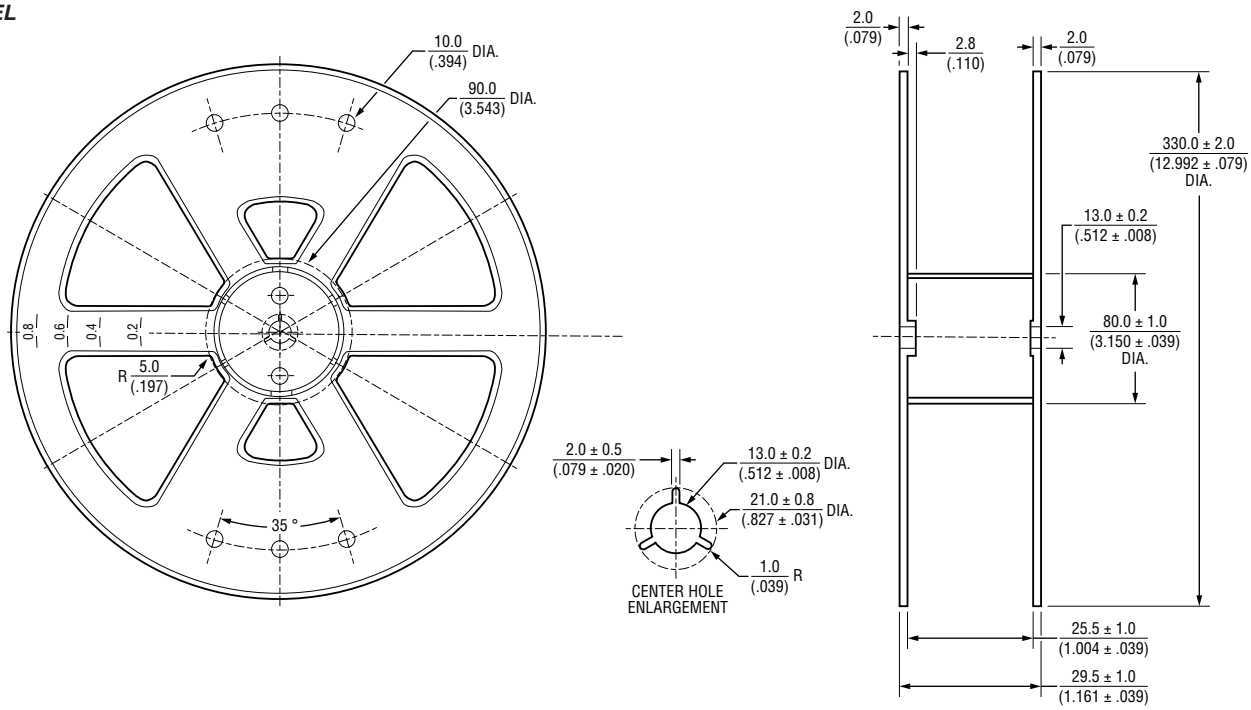
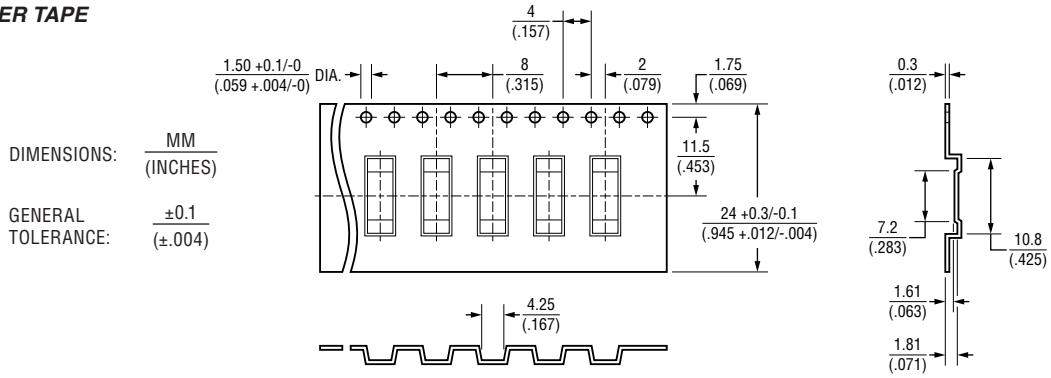
Standard Packaging Specifications

Reel (13 inch) ..... 4,000 pcs. (fixed)
Outer Box (690 mm x 344 mm x 116 mm)..... 24,000 pcs. (fixed)
Marking.....A label will be attached on the reel and outer box which includes the following items, at a minimum:
Part name, part number, quantity, lot number, company name (Bourns KK) and any other items required by the customer.

REEL



CARRIER TAPE



NOTES:

1) The corner and ridge radiuses (R) of inside cavity are 0.3 mm / (.012 in.) max.
2) Cumulative tolerance of 10 pitches of the sprocket hole is ±0.2 mm / (.008 in.).
3) Measuring of cavity positioning is based on cavity center in accordance with JIS/IEC standard.

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Storage Conditions

1) The breaker must be stored in the standard packaging with the following conditions: ambient temperature of -10 to +40 °C, RH <75 % with no radical temperature change, direct sunshine, excessive vibration or shock.
2) Avoid storage locations where there is a possibility of generating corrosive gas such as from salt breeze, chlorine, hydrogen sulfide, ammonium, sulfide-oxidation, hydrogen chloride, acetate, etc.
3) Storage period should be no longer than 24 months from date of shipment.

Caution when Using Breaker

Before using the breaker, please fully read the *DESIGN AND HANDLING CAUTIONS* stated below to avoid breaker performance deterioration and/or damage to the breaker body or terminal.

DESIGN AND HANDLING CAUTIONS

1. Use within the electrical ratings specified in this data sheet. If used over the rating of voltage or current, ON-OFF life might be impacted and contact may deteriorate due to breaker arm damage.
2. If used over the maximum electrical rating specified in this data sheet, the circuit may not open safely or operate properly. Please test your device for any abnormalities and confirm that the breaker will open the circuit safely in your device. Any use over the maximum electrical rating is at the sole risk of the user.
3. Mount the breaker on your device where heat is the highest in order to transfer it effectively to the breaker.
4. If the breaker is affixed with an adhesive (resin, etc.), before proceeding, fully test, evaluate and verify that the adhesive presents no negative effects on the breaker before proceeding.
5. After the breaker is mounted, affix it so that the breaker body and terminals will not move. If not affixed properly, breaker resistance could increase or contact could open due to stress during handling or vibration/shock during transportation.
6. Mount the breaker body and terminals in a straight and flat direction. If the body and terminals are mounted in a twisted condition, breaker resistance could increase or create body damage.
7. If breaker is to be resin-molded, test and evaluate the application to determine whether the breaker can be used effectively.
8. The breaker cannot be used as a repetitive ON-OFF thermostat.
9. The breaker is not washable. Do not wash.
10. Do not let a solder iron touch the breaker body.
11. Do not attach solder to the breaker body.
12. When mounting and after mounting the breaker, do not apply supersonic vibration. Vibration and heat may cause breaker resistance to increase or may cause body damage. If you plan to apply supersonic vibration after mounting the breaker, you will need to evaluate whether the breaker is suitable for your specific application. The breaker is not designed or warranted to withstand supersonic vibration.
13. Do not use the breaker in the following environments:
    a) Water, oil, chemical or organic solutions
    b) Direct sunlight, outdoor exposure, dust
    c) Dew condensation, where the breaker could get wet
    d) Salt breeze, chlorine, hydrogen sulfide, ammonium, sulfide-oxidation, hydrogen chloride, acetate and anywhere there is a possibility of generating corrosive gas such as sulfurous acid gas
    e) Strong static electric charge or electromagnetic wave
14. The breaker is not designed or tested for, and should not be used in, aerospace, airplane, nuclear, military, life-saving, life-critical or life-sustaining medical and other related applications where failure or malfunction may result in personal injury, death or severe property or environmental damage.
15. As part of our commitment to making devices of the highest quality, Bourns tests the trip temperature of every device before shipping. Higher trip temperature models will have a darker appearance of the copper-based terminals than lower trip models as a result of this process.

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Caution when using Breaker (Continued)

HANDLING CAUTIONS

1. Since the breaker body is composed of plastic parts, do not clamp or dent with tools as this could cause a resistance increase or body damage.
2. Breaker terminals are thin copper alloy with right angle edges. Handle carefully to avoid injury to fingers. Handling while wearing finger cots and using tweezers is recommended.
3. When mounting the breaker on a cell or PCM board, be careful to avoid placing excessive stress on the breaker body and terminals. Excessive stress may cause a resistance increase or body damage. Please refer to the following cautions:
   a) Do not apply more than 10 N moment to the breaker body (refer to Figure 1).
   b) Do not apply more than 1.5 cN-m twist torque to the breaker body (refer to Figure 2).
   c) Do not apply more than 20 N bending force to the breaker body (refer to Figure 3).
   d) Do not apply more than 0.5 cN-m twist torque to the breaker terminals (refer to Figure 4).
   e) Do not apply more than 2 N force to the breaker terminals (refer to Figure 5).
   f) Do not bend terminals more than 45 ° at root (refer to Figure 6).
   g) Do not twist terminals more than 20 ° with the breaker body affixed.

Figure 1

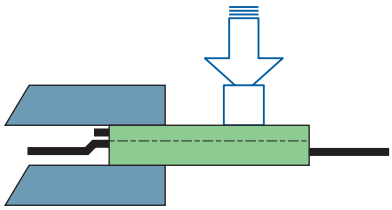


Figure 2

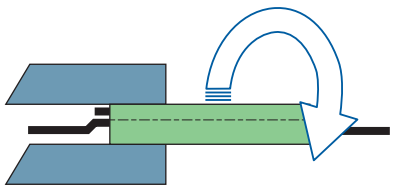


Figure 3

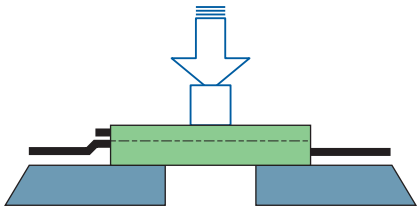


Figure 4

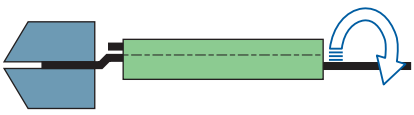


Figure 5

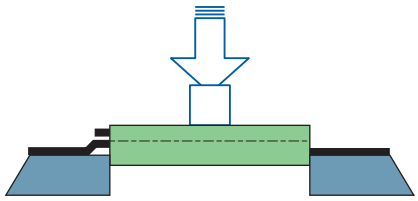
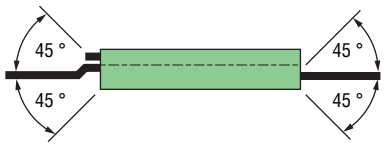


Figure 6



Due to possible updates to safety standards and other reasons, there may be changes in specifications for this data sheet without prior notification. Therefore, before design-in for your application, please contact us for the most up-to-date specifications.

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- Bourns considers implantable/invasive devices and devices/procedures designed as life-supporting or life-sustaining by the U.S. Food and Drug Administration or equivalent organizations outside of the United States as "life-critical" medical applications. Bourns expressly identifies those Bourns® standard products that are suitable for use in typical medical applications that are not life-critical in its publication entitled "Bourns Medical Grade Component Guide."

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